

# Gasoline Blendstock/Ethylene from Methane - The Synfuels Process Today

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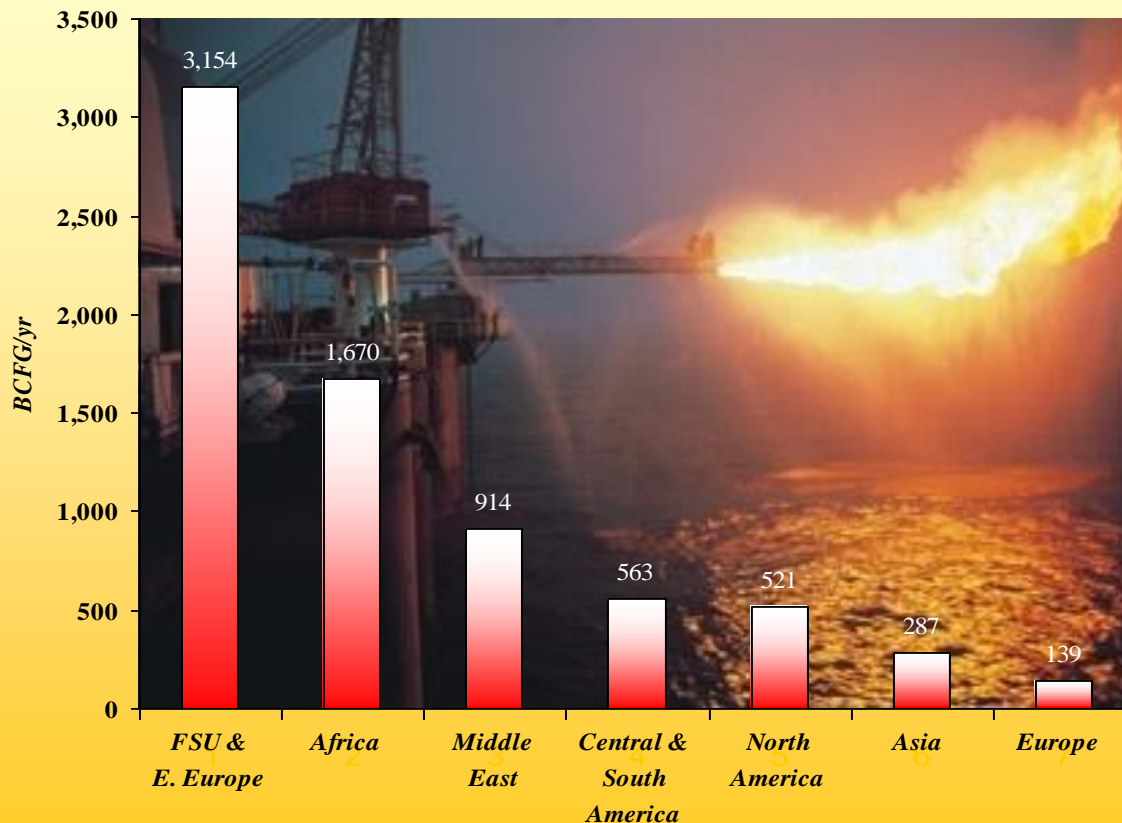


AREF Energy Holding Company شركة عماريف للطاقة المتجددة

Exclusive Agents, MENA

## Gas-To-Liquids (GTL) A New Source of Fuel

**Annual Gas Flared  
By Continent**

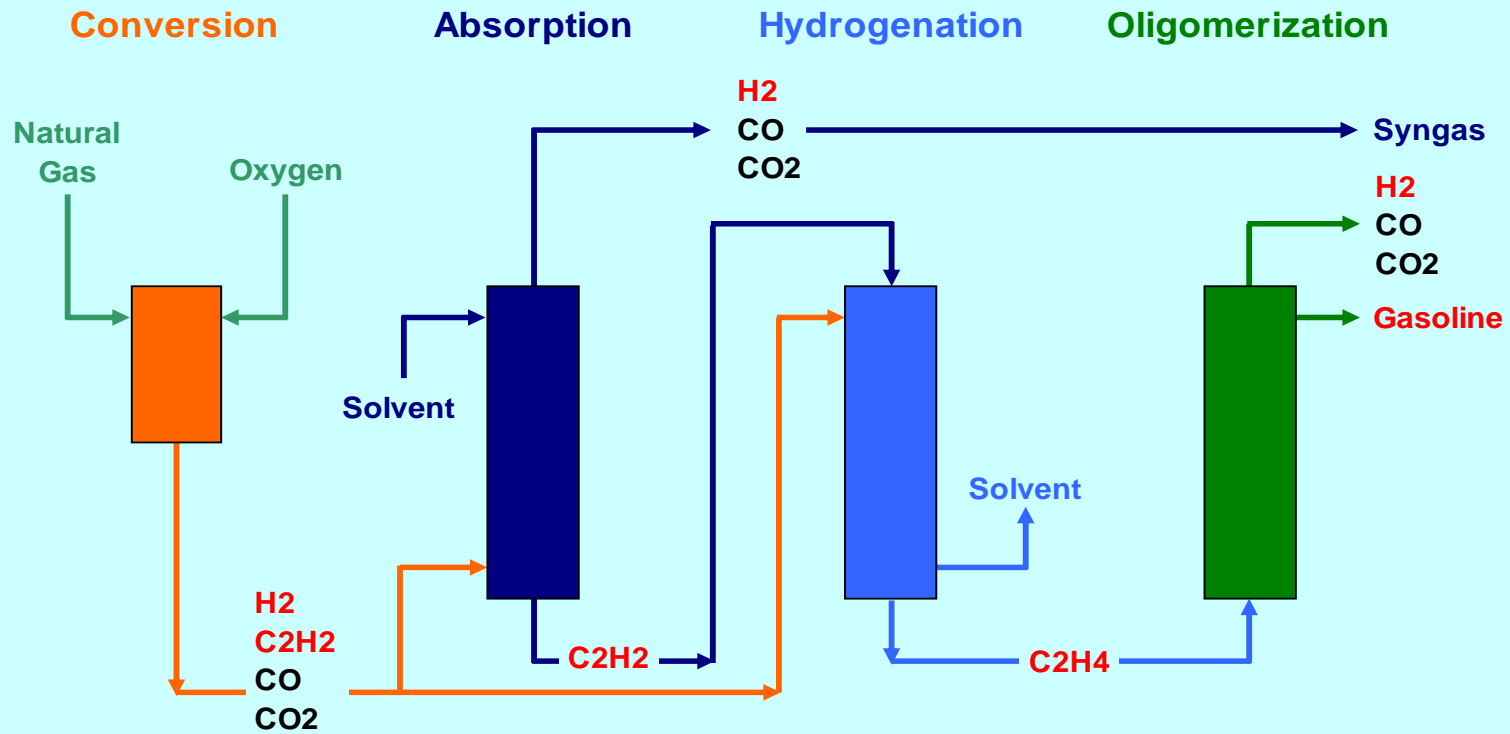


- Over 75% of the world's known gas reserves are remote and/or stranded
- About 15.5 trillion ft<sup>3</sup> of stranded gas is flared, vented, or re-injected each year
- Could yield **1.5 billion** barrels of fuel per year
- Over **4 million** barrels per day

## ***Incentives to employ the Synfuels GTL process***

- Rising energy prices
- New source of liquid fuel
- Government restrictions on flaring and emissions
- Environmental concerns
- Laws for cleaner fuels
- Monetize all of an energy resource

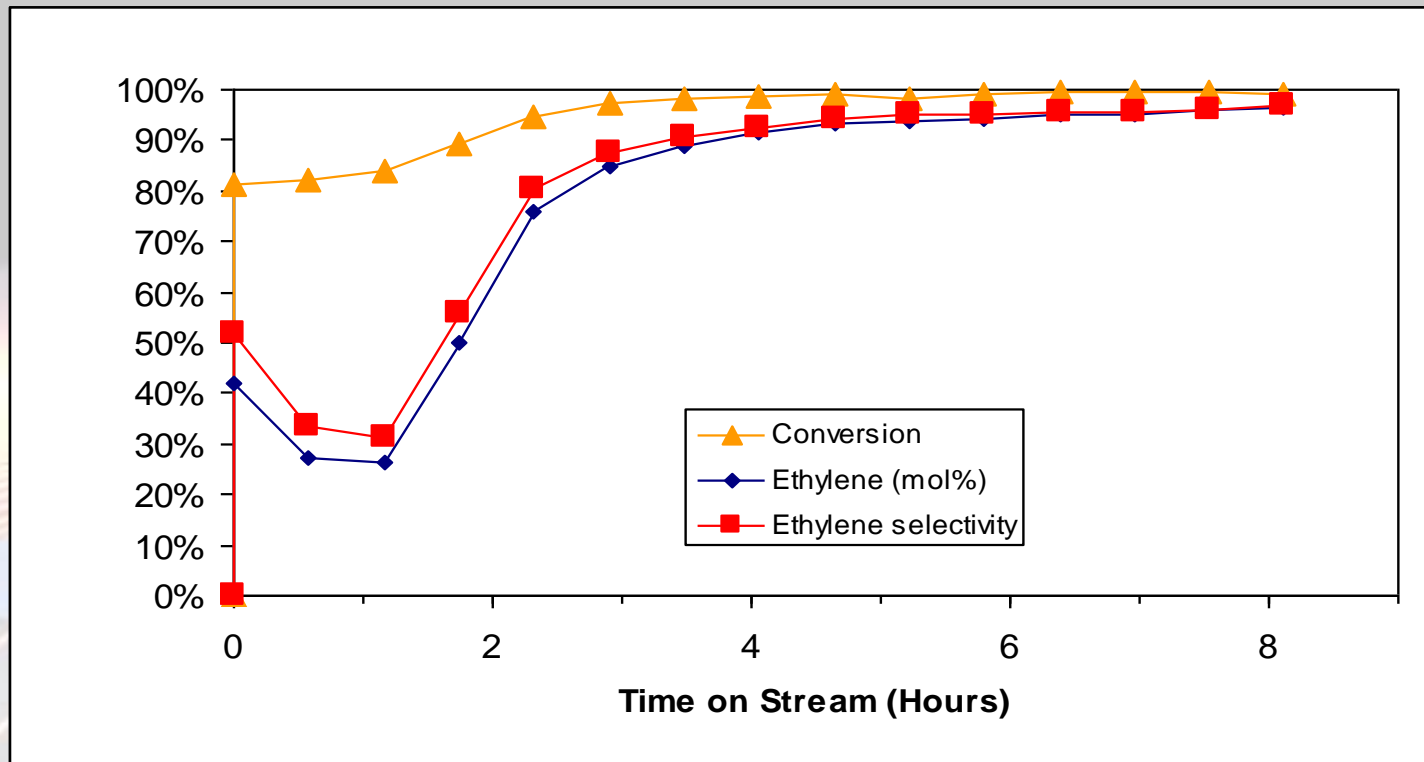
**SYNFUELS INTERNATIONAL GTL TECHNOLOGY**



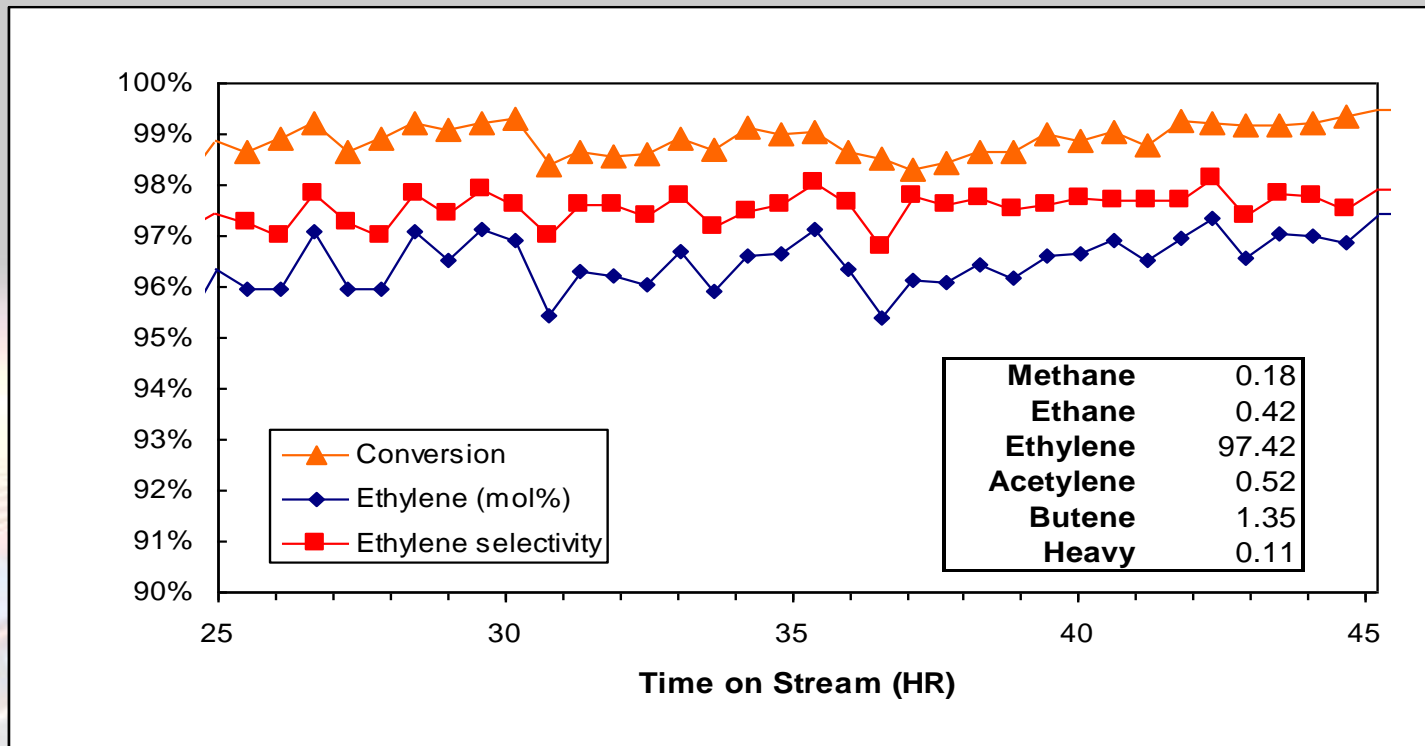
## Synfuels Process using Liquid-Phase Hydrogenation of Acetylene

- Selectively absorbs acetylene
- Rejects unwanted gases
- Greatly reduces reaction volume
- Operates at moderate conditions
- No thermal “run-away” gas phase reaction
- Much higher acetylene concentrations can be used

## Typical Hydrogenation Conversion and Selectivity



## Extended Duration Conversion and Selectivity



- Synfuels Product Properties

<b>Specific Gravity</b>	<b>0.7599 (Water=1)</b>
<b>API Gravity</b>	<b>54.71 @ 60 F</b>
<b>Molecular Weight</b>	<b>100.422</b>
<b>Weight</b>	<b>6.33 Lbs/Gal</b>
<b>Gross Heating Value</b>	<b>124190 BTU/CF</b>

- Synfuels Product Composition

	<b>vol%</b>
<b>Paraffins</b>	<b>12</b>
<b>Iso-paraffins</b>	<b>35.9</b>
<b>Olefins</b>	<b>1</b>
<b>Naphthenes</b>	<b>9.8</b>
<b>Aromatics</b>	<b>38.5</b>



## Intellectual Property

Synfuels Technology is covered by 8 US Patents and dozens of patents pending:

<b>6,130,260</b>	Method for converting natural gas to liquid hydrocarbons
<b>6,323,247</b>	Method for converting natural gas to liquid hydrocarbons
<b>6,602,920</b>	Method for converting natural gas to liquid hydrocarbons
<b>7,045,670</b>	Process For Liquid Phase Hydrogenation
<b>7,119,240</b>	Method for converting natural gas to olefins
<b>7,183,451</b>	Process For The Conversion Of Natural Gas To Hydrocarbon Liquids
<b>7,208,647</b>	Process For The Conversion Of Natural Gas To Reactive Gaseous Products Comprising Ethylene
<b>7,250,449</b>	High temperature hydrocarbon cracking

## Demonstration Unit



## Summary

- New Synfuels GTL Process dramatically reduces capital cost
- Now majority of stranded gas fields can be utilized
- Unique new technology that blends established industrial practices with patent protected innovation
- Key to the Synfuels process are the innovative steps that isolate and convert intermediates, reducing recycle, compression, and system volumes
- Synfuels liquid-phase hydrogenation is the technology's cornerstone
- Liquid-phase hydrogenation may be applicable to other hydrogenation processes outside GTL

## The Synfuels Team

- **Synfuels International, Inc.**
  - Ben Weber, CEO
  - Tom Rolfe, President
  - Charles Matar, Managing Director
  - Ed Peterson, Chief Engineer
- **Bryan Research and Engineering**
  - Jerry Bullin, President
  - Joel Cantrell, Operations Manager
- **Texas A&M University**
  - Kenneth Hall